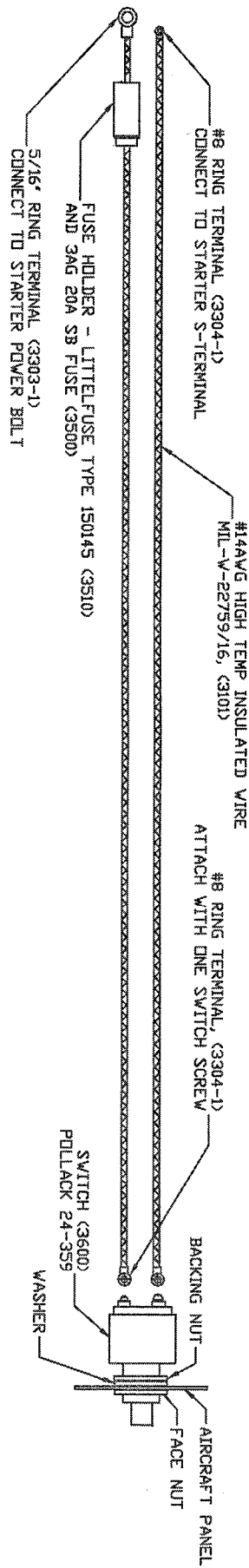


NOTES

1. OVERALL LENGTH OF WIRE, STARTER TO SWITCH, 6'.
2. REMOVE PULL START CABLE AND ENLARGE PANEL HOLE, IF REQUIRED, TO 5/8".
3. ATTACH 5/16" RING LUG TO POWER BOLT OF STARTER ALONG WITH STARTER POWER CABLE. TIGHTEN NUT ON POWER BOLT TO 50 INCH/POUNDS.
4. ATTACH #8 RING LUG ON SAME END OF CABLE AS LUG IN #3, ABOVE, TO SMALL S-TERMINAL ON STARTER. TIGHTEN NUT ON THIS TERMINAL.
5. ROUTE FREE ENDS OF WIRES THROUGH FIREWALL USING HOLE THAT PULL-CABLE WENT THROUGH. SEAL FIREWALL HOLE WITH HIGH-TEMP SILICONE OR SIMILAR MATERIAL.
6. SECURE THE RING LUGS UNDER EACH OF THE SWITCH SCREWS.
7. REMOVE FACE NUT FROM SWITCH AND ADJUST BACKING NUT FOR PANEL THICKNESS. INSERT SWITCH THROUGH PANEL FROM BEHIND AND SECURE WITH FACE NUT AS SHOWN.
8. TIE EXCESS WIRE SECURELY BEHIND PANEL.



REVISIONS

NO.	DESCRIPTION	DATE	BY	APPROVED

NOT TO SCALE

<i>Sky-Tec Partners, Ltd.</i>	
Granbury, Texas	
PUSH BUTTON STARTER SWITCH ASSY	
DRAWN BY: E. CHIAPPE	DATE: 03/20/02
MATERIAL:	DRAWING NUMBER: REV. 71001